

Hart To Hart Stables, Inc. congratulates  
Pam Boyers of Sunset Farm Saddlebreds  
on the purchase of the exquisite weanling

# Charm's Lady Susannah



(Powerful Charm LCC x Champagne's Parading Lady)

*We wish you blue ribbon success with this  
special filly!*

Former owner, bred and trained by:  
Hart To Hart Stables, Inc.

The premier stallion  
**Powerful Charm LCC**

Sire: WGC Santana's Charm  
Dam: Powers Divine

Stands at Hart To Hart Stables, Inc.



New owner  
Pam Boyers  
Sunset Farm Saddlebreds  
New trainer:  
Clem Lee  
Plain City, Ohio

Wyatt and Christine DeHart, owners/trainers  
Amanda Groce, assistant  
5200 Clark Station Road  
Pinchville, Kentucky 40022  
(502) 834-0032 • (502) 834\*0030  
[www.harttohartstables.com](http://www.harttohartstables.com)

# BUENA VISTA

Sire: Desert's Supreme Memories  
Dam: Charlotte Griggs by Sultan's Americana

presented by Wyatt DeHart



### *Kentucky Fall Classic*

Limit Three-Gaited Park Champion  
Three-Gaited Park Reserve Grand Champion

### *Shelbyville*

Open Three-Gaited Park Champion  
Three-Gaited Park Grand Champion

### *Harrodsburg*

Open Three-Gaited Park Reserve Champion

***Absolutely awesome  
and brilliant again!***

Owned by:  
Victoria Bennett  
Heath, Texas



Direct inquiries and trained by:  
Hart To Hart Stables, Inc.  
Wyatt and Christine DeHart, owners/trainers  
Amanda Groce, assistant  
5200 Clark Station Road  
Finchville, Kentucky 40022  
(502) 834-0032 • (502) 834-0030  
[www.harttohartstables.com](http://www.harttohartstables.com)